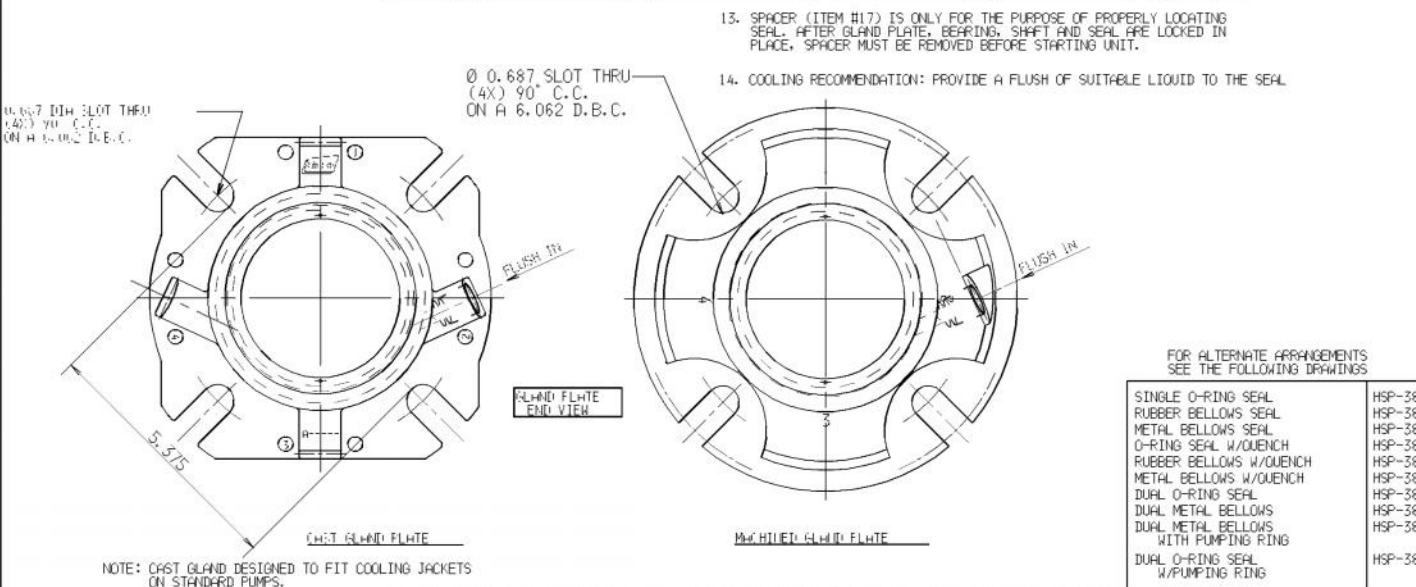


ITEM	COMPONENT	DESCRIPTION	MATERIAL	QUANTITY	SPARES
1	H 2751 378	MATING RING		1	X
2	0000 041	O-RING		1	X
3	##	PRIMARY RING		1	X
4	D 2875 062	BELLOWS		1	X
5	D 2875 035	DISC		1	X
6	D 2875 063	RETAINER		1	
7	D 2875 037	DRIVE BAND		1	X
8	D 2875 893	SPRING ADAPTER		1	X
9	###	SPRING		1	
10	H 2626 135	GASKET		1	X
11	AUS2 87XX XX2	SNAP RING		1	X
12	0000 231	O-RING		1	X
13	H 2626 097	SLEEVE		1	
14	H 2751 391	COLLAR		1	
15	L725 2008 000	SET SCREW		8	X
16	####	GLAND PLATE		1	
17	D 0002 684	SPACER		4	X
18	2108 3206 000	SOCKET HEAD CAP SCREW		4	X
19					
20					
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D-2875-046 (CARBON) ### 7018 (316SS)
 D-2875-402 (TUNG. & SIL. CARBIDE) 1849 (MONEL NEC)
 D-2875-557 (SILICONIZED GRAPHITE) 1887 18-8 SS

H-2626-136 CAST GLAND PLATE
 H-2626-197 MACHINED GLAND PLATE



FOR ALTERNATE ARRANGEMENTS SEE THE FOLLOWING DRAWINGS

SINGLE O-RING SEAL	HSP-38087
RUBBER BELLOWS SEAL	HSP-38091
METAL BELLOWS SEAL	HSP-38093
O-RING SEAL W/QUENCH	HSP-38088
RUBBER BELLOWS W/QUENCH	HSP-38092
METAL BELLOWS W/QUENCH	HSP-38094
DUAL O-RING SEAL	HSP-38089
DUAL METAL BELLOWS	HSP-38095
DUAL BELLOWS	HSP-38096
DUAL O-RING SEAL W/PUMPING RING	HSP-38090

SEAL ASS'Y NO.		BILL OF MATERIALS NUMBER					
IN- D-2875-895	OUT-	COMPLETE					
MTG.RS. ASS'Y NO.	IN-	SEAL NO.					
OUT-	MTG.RS.	ITEMS	NUMBER				
	ASS'Y NO.						
EQUIPMENT REFERENCE:		CUSTOMER INFORMATION:					
UNIT BY:		CUSTOMER:					
EQUIPMENT TYPE:		P.O. NO.					
<input type="checkbox"/> PUMP <input type="checkbox"/> AGITATOR		END USER:					
<input type="checkbox"/> COMPRESSOR <input type="checkbox"/> OTHER		LOCATION:					
MODEL/SIZE		REQ. NO.					
SERIAL NO.		INSTALLED AT:					
SEAL DATA							
SEAL DESCRIPTION	PARS3	MATERIAL CODE					
A.P.T. CODE		A.P.T. PLAN					
SERVICE DATA							
FLUID		BARRIER FLUID					
SEAL PRESS.	SUCT. PRESS.	VISC. AT P.T.					
TEMPERATURE	DISCH. PRESS.	V.P. AT P.T.					
SHAFT SPEED	SP. GR.	HARD CODE					
REFERENCE DATA		DRWN	DATE	CHK'D	APP'D	SCALE	INST CODE
		SN	091396	TJS	JWH	1:5:1	
		FILE REFERENCE	CAT		DRAWING No.		ISSUE
		NO-01	D		HSP-38091		A
CAD ENGINEERED							
SEAL SIZE: Ø 2.625							
SEAL TYPE: T-5811 BIG BORE VERSION							
				JOHN CRANE INC. International Sealing Systems 6400 Oakton Street Morton Grove, IL 60053, U.S.A.			

- THE FOLLOWING NOTES ARE IMPORTANT AND MUST BE OBSERVED FOR CORRECT SEAL INSTALLATION AND OPERATION
- REMOVE ALL SHARP EDGES ON SHAFT &/OR SLEEVE BEFORE INSTALLATION OF SEAL.
 - SURFACE OF SHAFT OR SLEEVE ON WHICH SEAL IS INSTALLED MUST BE MACHINED TO FINISH OF BETTER.
 - LUBRICATE SHAFT/SLEEVE & SEAL MATE RING/RING/BELLOWS TO ASSIST INSTALLATION OF SEAL WITH.
 - LUBRICATE MATING RING (SEAL), SEALING MEMBER & HOUSING TO ASSIST INSTALLATION.
 - MUST BE CIRCULATED AROUND PUMPING RING (SEAL FACE) THROUGH MATING RING (SEAL) IN ORDER TO REMOVE HEAT GENERATED BY FAILURE ANY OCCUR.
 - WHEN SHAFT IS SLEEVED THROUGH STUFFING BOX, SLEEVE MUST BE TIGHT THROUGH BORE.
 - SHAFT OR SLEEVE MUST BE OF CORROSION RESISTANT MATERIAL WITH A HARDNESS OF 125 BRINELL MINIMUM & BE FINISHED TO DIMENSIONS & TOLERANCES SHOWN.
 - END OF SEAL CHAMBER & AXIS OF SHAFT MUST BE AT 90° TO EACH OTHER WITHIN 0.002 F.I.M.
 - PRESSURE IN SEAL CHAMBER MUST BE MAINTAINED AT MINIMUM ABOVE MAXIMUM PRESSURE GENERATED AT OTHER SEAL.
 - BEFORE COMPLETING SEAL INSTALLATION WIRE LAPPED SURFACES OF MATING RING (SEAL) & PRIMARY RING (SEAL FACE) RESPECTIVELY CLEAN.
 - VENT GAS ENTRAPMENT BEFORE STARTUP.
 - ALL SHOULDERS OVER WHICH SEAL MUST PASS WHEN FITTING TO BE PREPARED AS SHOWN BELOW.
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