



THE FOLLOWING NOTES ARE IMPORTANT AND MUST BE OBSERVED FOR CORRECT SEAL INSTALLATION AND OPERATION

1. REMOVE ALL SHARP EDGES ON SHAFT AND/OR SLEEVE BEFORE INSTALLATION OF SEAL.

2. SURFACE OF SHAFT OR SLEEVE ON WHICH SEAL IS INSTALLED MUST BE MACHINED TO FINISH OR BETTER.

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5. MUST BE CIRCULATED AROUND PRIMARY RING (SEAL FACE)/THROUGH MATING RING (SEAT) (AT NOT LESS THAN) IN ORDER TO REMOVE HEAT GENERATED,OR FAILURE MAY OCCUR.

6. WHEN SHAFT IS SLEEVED THROUGH STUFFING BOX, SLEEVE MUST BE LIQUID TIGHT THROUGH BORE.

7. SHAFT OR SLEEVE MUST BE CORROSION RESISTANT MATERIAL WITH A HARDNESS OF BE MACHINED TO DIMENSIONS & TOLERANCES STATED.

8. END OF SEAL CHAMBER & AXIS OF SHAFT MUST BE AT 90° TO EACH OTHER WITHIN F.I.M.

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10. BEFORE COMPLETING SEAL INSTALLATION WIPE LAPPED SURFACES OF MATING RING (SEAT) & PRIMARY RING (SEAL FACE) PERFECTLY CLEAN.

BREAK DEFINITION

