

**Date:** 10/12/2020

Count | Description

DDA 7.5-16



Product photo could vary from the actual product

Product No.: 97722449

Type key: DDA 7.5-16 FCM-PV/V/C-F-31U7U7

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The sensor-based FlowControl (FC) system detects malfunctions directly in the dosing head and displays them in plain text in the alarm menu, e.g. air bubbles, line burst, overpressure. The integrated flow measurement function (only FCM) measures the actual flow and makes additional monitoring and control equipment redundant (accuracy of ± 1,5 % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the process control, e.g. SCADA. Furthermore, the AutoFlowAdapt function (only FCM) automatically adjusts the pump speed according to the process conditions to maintain target flow even at e.g. varying backpressure or air bubbles foaming (degassing drive strategy).

## The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.
- Pressure sensor.

#### Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

## Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 0.9906 US gal/hour) and 25 % (maximum flow
  - Service information display to show when service and which wear-part order number is required.
  - Two-step key lock function to protect the pump against unauthorised access.
  - Additional display function to provide further information, e.g. the actual mA input signal.
  - Counter for total dosed volume (resettable), operating hours, etc.
  - Save and load customised settings as well as reload of factory settings.

#### Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA, external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for max. 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GeniBus, also for additional Profibus DP E-box to retrofit).

Technical:

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Max. Flow: 1.981 US gal/hour
Max. flow in slow mode 50%: 0.9906 US gal/hour
Max. flow in slow mode 25%: 0.4966 US gal/hour

Min flow: 2.5 ml/h



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Turn-down ratio: 1:3000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 50 mPas

Maximum viscosity in slow mode 50 %: 1800 mPas Maximum viscosity in slow mode 25 %: 2500 mPas

Accuracy of repeatability: 1 %

Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic Gasket: FKM

Installation:

Range of ambient temperature: 32 .. 113 °F Maximum operating pressure: 232.06 psi

Installation set: NO

Installation type: No installation set

Pump inlet: 0.17x 1/4, 1/4x3/8, 3/8x1/2" Pump outlet: 0.17x 1/4, 1/4x3/8, 3/8x1/2"

Max. Suction lift during operation: 19.7 ft Max. Suction lift during priming: 6.56 ft

Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Electrical data:

Maximum power input - P1: 24 W
Main frequency: 50 / 60 Hz
Rated voltage: 1 x 100-240 V
Enclosure class (IEC 34-5): IP65 / NEMA 4X

Length of cable: 4.92 ft

Type of cable plug: USA, Canada Inrush current: 25A at 230V for 2ms

Controls:

Control variant: FCM
Level control: YES
Analog input: 0/4-20 mA
Pulse control: YES
Ext. Stop input: YES
Analog output: 0/4-20 mA

Output relays: 2
Bus communication: YES

Others:

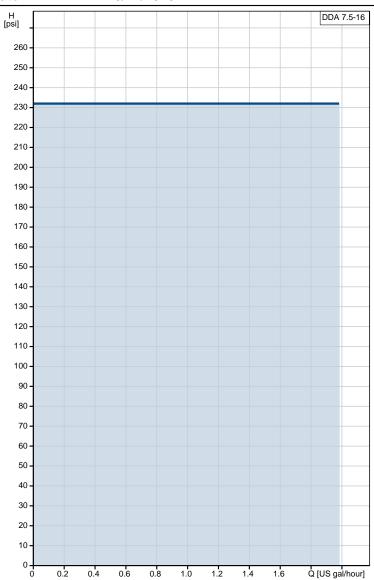
Net weight: 6.62 lb
Gross weight: 8.82 lb
COLOR: RED
Country of origin: US

Custom tariff no.: 8413.50.0050



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Value
DDA 7.5-16
97722449
5710622725919
DDA 7.5-16 FCM-PV/V/C-F-31U7U7
1.981 US gal/hour
0.9906 US gal/hour
0.4966 US gal/hour
2.5 ml/h
1:3000
CE,CSA-US,NSF61,RCM
Standard
50 mPas
1800 mPas
2500 mPas
1 %
PVDF (Polyvinylidene fluoride)
Ceramic
FKM
32 113 °F
232.06 psi
NO
No installation set
0.17x 1/4, 1/4x3/8, 3/8x1/2"
0.17x 1/4, 1/4x3/8, 3/8x1/2"
19.7 ft
6.56 ft
Water
14 113 °F
68 °F
62.29 lb/ft <sup>3</sup>
02.20 .2,11
24 W
50 / 60 Hz
1 x 100-240 V
IP65 / NEMA 4X
4.92 ft
USA, Canada
25A at 230V for 2ms
23A at 230V 101 21113
FCM
FRONT-MOUNTED
YES
0/4-20 mA
YES
YES
0/4-20 mA
2
YES
0.00 !!
6.62 lb
8.82 lb
RED
US
8413.50.0050





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